



8fU[cb' 5fcaUh] Vg' N\ub[n\ci ' 7c"ž@hX" 857

857' DL' 7cad' Yi ' Dfc^YVh'

GD97=: =75H=CB' C: ' <=: <' DF9GGI F9' : =HH=B; G'

&	2011.1.26						
%							
\$							
F9J"	85H9'	89G7F=DH=CB'	DF9D5H98' 6M	7<97?98' 6M	5DDFCJ98' 6M		=GGI 98' : CF' 5DDFCJ5@

G9=

8C' BCH' F9DFC8I 79' CF' 9AD@CM: CF' CH<9F' DI FDCG9G' CH<9F' H<5B' H<=G' DFC>97H' K=H<CI H' KF=HH9B' 7CBG9BH' : FCA' G9="'

AGG' GD! -) GkU[YfXk' B] dd' Yg' UbX' 6i' .. D i [g'

AGG' GD! -+ =bhY[fU' m' FY] bZcf' WX' : cf[YX' 6f' UbW' C' h' Yh' :] hh] b[g' !' GcW' Yh' KY' X] b[zH' fYUXYX' UbX' 6i' hkhY' X] b[' 9bXg'

5GHA' 5%\$* GYUa' Ygg' 7UfVcb' GhYY' ' D] dY' Zcf' <[\! H'YadYfUhi fY' Gyfj] W' fIDk'

5GHA' 5' ') GYUa' Ygg' ZYff] h] WU' ' cm' ghYY' ' d] dY' Zcf' \ [\! h'YadYfUhi fY' gyfj] W' fIDk'

5GHA' 5' %& GYUa' Ygg' UbX' kY' XYX' U' ghYb] h] WghU] b' Ygg' ghYY' ' d] dYg' fIDk'

5GHA' 5' , , I' hf' Ugcb] W9' Ua] bUh] cb' cZ' <YUj' m' GhYY' ' : cf[] b[g'

5GHA' 5)' \$; YbYfU' ' fYei] fYaYbhg' Zcf' ' gdVW' U] nYX' W' fVcb' UbX' U' ' cm' ghYY' ' d] dY'

5GHA' 5* - % 7UfVcb' UbX' 5' ' cm' GhYY' ' D] dYz' ' 9' VW' f] W: i g] cb! KY' XYX' Zcf' <[\! Df' Yggi' fY' Gyfj] W' Uh' <[\! H'YadYfUhi fY' fIDk'

5GHA' 5') , 9' VW' f] W: i g] cb! KY' XYX' 5i' ghYb] h] W7' \fca] i a! B] W' Y' ' 5' ' cm' GhYY' ' D] dY' Zcf' <[.....) fIDk'

5GHA' 5%\$) 7UfVcb' GhYY' ' : cf[..... [g' Zcf' ' D] d] b[' 5dd'] WUh] cbg'

[YX' :] hh] b[gz' UbX' JU' j Yg' UbX' DU' fhg' Zcf' <[\! H'YadYfUhi fY' Gyfj] W'

5GHA' 5&' (..... D] d] b[' :] hh] b[g' cZ' Kfci [\h' 7UfVcb' GhYY' ' UbX' 5' ' cm' GhYY' ' Zcf' AcXYfUhy' UbX' <[[' H'YadYfUhi fY' Gyfj] W'

5GHA' 5(\$' Kfci [\h' 5i' ghYb] h] WghU] b' Ygg' GhYY' ' D] d] b[' :] hh] b[g'

5GHA' 5, % Kfci [\h' : Yf f] h] VZ' : Yf f] h] W#5i' ghYb] h] VZ' UbX' AU' fhYbg] h] W



fIBC" 七 " "

fIF9J" 七. " \$ "

... * ... %
D5: 9 ... * ... C ... %

G9=

8C' BCh' F9DFC8l 79' CF' 9AD@CM: CF' CH<9F' DI FDCG9G' CH<9F' H<5B' H<=G' DFC>97H' K=H<Cl H' KF=HH9B' 7CBG9BH' : FCA' G9=" "

Bcf aU] n] b[' UbX' hYadYf] b[' cf' Zi` `` ` UbbYU'] b[' UfY' fYei] fYX' Zcf' U` `

7\ fcaY! Ac` mVXYbi a' Z] hh] b[g"

("' ... '&% ' (+ ' (+< - \$\$ w%\$

&) aa & (" +a] b#aa ' \$('@' %*

Gc` i h] cb' UbX' ghUM` `] n] b[` \YUh' hfYUhaYbh' UfY' fYei] fYX' UZhYf' dfcWgg] b[' Zcf' ' &%g' gž' ' (+g' gž'

' (+<g" g':] hh] b[g" ' GhUM` `] n] b[` \YUh' hfYUhaYbh' g\U` ` WY' Uh' U' hYadYf Uhi fY' - \$\$w%\$ ž' \YUh'

dfYgYfj Uh] cb' cZ' & \ci fg' dYf' &) aa' kU` ` h\ W_bYgg (" +a] b#aa ž' UbX' U] f' Vtc`] b[" ' Gc` i h] cb'

\YUh' hfYUhaYbh'] g' fYei] fYX' Zcf' ' \$('@' %* ' G' G'

(" (... 5GHA' 5+- \$

Gc` i h] cb' \YUh' hfYUhaYbh'] g' fYei] fYX' Zcf' 8i d` YI' ' G" G" ' dYf' 5GHA' 5+- \$"

(") ...

<YUh' hfYUhaYbh' g\U` ` WY' fYwtfYX' UbX'] hg' fYdcfh'] g' fYei] fYX'

)' =BGD97H=CB' 5B8' H9GH=B;

)" %' ž

Vc` hYX` Wtj Yf
WYj Y` ·` Uf [Y` YbX
Vi hh` kY` X] b[

75@7

WU` W` Uh] cb
VttaaV

U

f ÷

7CB

VtbWbhf] W

DSAW

double submerged arc weld

; 5@

[U j Ub] nYX

ID

CF

ci hYf` f] b[

