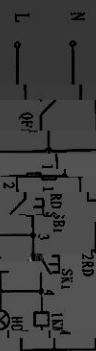
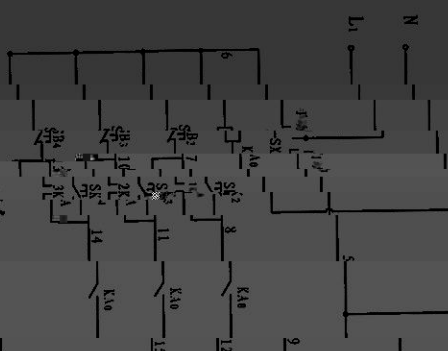




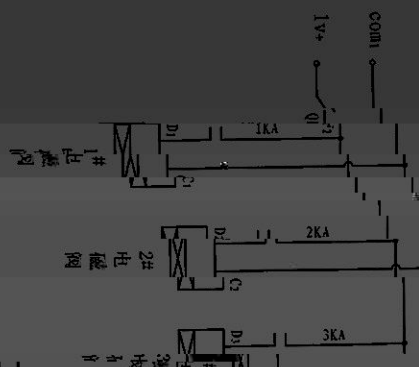
一、电源供应



二、PLC控制



三、控制电路



PLC: 6ES7-222

1	Y1
2	Y2
3	Y3
4	Y4
5	Y5
6	Y6
7	Y7
8	Y8
9	Y9
10	Y10
11	Y11
12	Y12
13	Y13
14	Y14
15	Y15